

Work Order ID 96165

September-10-13 10:38:54 AM

96165

Page 1

Item ID: D3032-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Spacer

Start Date: 1/21/13

Start Qty: 12.00

12

Cust Item ID:

Required Date: 2/08/13

Req'd Qty: 12.00

12

Customer:

Reference:

Approvals:

Process Plan: V

Date: _____

Tooling: _____

Date: _____

QC: V

Date: _____

SPC (Y/N): _____

Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3032

Rev A

100

0.00

100

Shear

SHEAR

Memo

0.00

Shear

Cut part as per dwg D3032 Deburr & Tumble

FF
12 ϕ 13-09-17

110

Chemical Conversion Coat per QSI005 4.1

0.00

110

HandFinish

Memo

0.00

Hand Finishing

12 13-9-19

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

DAS
16
9-89

13/09/19

(12)

Work Order ID 96165


96165

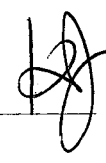
Page 2

September-10-13 10:38:54 AM

Item ID: D3032-1 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Spacer
 Start Date: 1/21/13 Start Qty: 12.00 *12* Cust Item ID:
 Required Date: 2/08/13 Req'd Qty: 12.00 *12* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>ST177</u>	0.00				12x		13-09-20	
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

 / 13-09-23

13-09-23

Picklist Print

September-10-13 10:38:54 AM

Page 1

Work Order ID: 96165

Parent Item: D3032-1

Parent Item Name: Spacer

Start Date: 1/21/13

Required Date: 2/08/13

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP B01.06.08Removed primerEC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M2024T3S.050 2024-T3 .050 sheet		Purchased	No			110	sf	144.3920	0.1396	1.7633688			

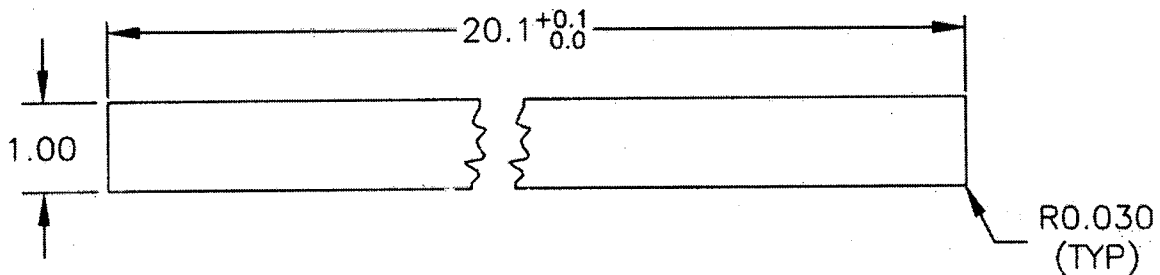
FF 13-09-17

Location	Loc Qty	Loc Code
MAT022	144.392	
124643	144.392	

1.7633



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D3032	REV. A SHEET 1 OF 1
DATE 01.05.18		TITLE SPACER	SCALE 1:2
A	01.05.18	NEW ISSUE	



D3032-1

- 1) MATERIAL: 2024-T3 SHEET (QQ-A-250/4) 0.050 THICK
- 2) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
01.05.30 *#*

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